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# Navigating Bias in Machine Learning (ML) Models for Clinical Applications

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# ABSTRACT

As machine learning (ML) technologies increasingly influence diverse sectors-from healthcare and finance to recruit- ment and criminal justice-the critical issue of bias within ML models has garnered significant attention. This paper explores the mechanisms through which biases infiltrate ML algorithms, highlighting the dual challenges of overt biases stemming from prejudiced data sources and subtle biases arising from algorithmic decision-making processes. Through a meticulous examina- tion of case studies, including the abandonment of Amazon's ML recruiting tool due to gender biases and the limitations of genetic tests developed on ethnically homogenous data sets, we underscore the real-world consequences of algorithmic biases. These instances serve as a testament to the complex interplay between human prejudice and technological advancements, illus- trating how biases can be both a reflection and perpetuation of societal inequities. Building upon a critical literature analysis, including seminal works on ethical ML, transparency in ML models, and the pervasive nature of algorithmic biases, the paper synthesizes a breadth of perspectives on diagnosing and addressing bias in ML systems. We delve into the paradox of model interpretability, discussing how the quest for high- performing, complex algorithms often obscures the rationale behind decision-making processes, thereby complicating efforts to identify and rectify biases. Furthermore, this study presents a comprehensive review of strategies to mitigate bias, empha- sizing the imperative for diverse and representative training datasets, applying fairness algorithms, and establishing ethical oversight mechanisms. A notable contribution of this paper is the proposition of an interdisciplinary framework that leverages data science, ethics, sociology, and law insights to cultivate ML technologies that uphold principles of fairness, accountability, and transparency. This paper advocates for a multidimensional approach to ethical ML development and calls for a collaborative endeavor among technologists, policymakers, and the broader community to instigate meaningful reforms in the ML landscape. This study aims to foster a discourse that acknowledges the challenges and mobilizes collective efforts toward developing equitable and just ML systems by articulating the nuances of bias within machine learning and proposing actionable solutions.

Key words: Machine Learning, Bias, Ethics, Training data, correlation, causation

# **INTRODUCTION**

In the digital era, machine learning (ML) technologies have emerged as pivotal drivers of innovation, offering un-precedented opportunities to enhance decision-making pro-cesses, streamline operations, and personalize user experiences across many sectors. From healthcare diagnostics [1] and financial services to recruitment and law enforcement [2], the capabilities of ML algorithms to analyze vast datasets and predict outcomes have positioned them as essential tools within the contemporary Medical landscape [3]. However, the rapid proliferation and integration of these technologies have also surfaced critical challenges, notably the issue of bias in ML models [4], which threatens to undermine the integrity and fairness of ML applications.

Bias in machine learning, inherently tied to the data and human values embedded within these technologies, poses profound ethical and social challenges. It reflects and can amplify existing societal prejudices, leading to outcomes that disproportionately affect marginalized communities. The ori- gins of such biases are multifaceted,

stemming from prejudiced data sources [5], the subjective nature of dataset curation, and the complex, often opaque decision-making algorithms that govern ML models. The consequences of these biases are far-reaching, affecting individuals and groups by reinforcing discriminatory practices and inequities in critical areas such as employment, legal adjudication, and access to services.

The case of Amazon's ML recruiting tool, which inadver- tently learned to favor male candidates over female candidates due to historical hiring data, serves as a quintessential example of how biases can be embedded and perpetuated within ML systems [6]. Similarly, the development of genetic tests based on data primarily from white European populations illustrates the risks of algorithmic biases that fail to account for the diversity of global populations, potentially leading to inaccu- rate medical assessments for non-European ethnic groups [7]. These instances underscore the pressing need for rigorous scrutiny, ethical reflection, and proactive measures to identify and mitigate biases in machine learning.

Addressing the challenge of bias in ML requires a compre- hensive understanding of its ethical dimensions, the mecha- nisms through which biases are introduced and perpetuated, and the implications of these biases for fairness and equity. It necessitates a critical examination of model interpretability, transparency in algorithmic decision-making, and the devel- opment of strategies to ensure that ML technologies serve the broader goals of social justice and inclusivity.

This paper explores the bias phenomenon in machine learn- ing, examining its origins, manifestations, and consequences. It will discuss the ethical considerations inherent in the de- velopment and deployment of ML technologies, analyze case studies that illustrate the real-world impacts of ML biases, and propose a multidisciplinary framework for mitigating bias. Through a synthesis of the literature, case analysis, and proposed strategies for fairness, the study seeks to contribute to the ongoing discourse on ethical ML, advocating for a future in which machine learning technologies are developed and applied in ways that uphold the principles of equity and justice for all.

#### THE IMPORTANCE OF TRAINING DATA IN MACHINE LEARNING

In machine learning (ML), the cornerstone of algorith- mic development and predictive accuracy is not, contrary to popular belief, the sophistication of the algorithms or the computational prowess of the software but the quality and integrity of the training data [8]. Training data sets the stage for the learning process, providing the raw material from which algorithms discern patterns, infer relationships, and, ultimately, make predictions. The axiom "garbage in, garbage out" is particularly poignant in this context, underscoring the critical importance of high-quality, well-curated training data in the development of effective ML models.

The essence of machine learning lies in its ability to learn from experience—more precisely, the experiences encapsu-lated within the data it is fed. This learning process, however, is inherently constrained by the quality and characteristics of the training data. Biases present within the data, whether due to historical prejudices [9], sampling errors, or incomplete representation, can be unwittingly amplified by the algorithm, leading to skewed outcomes and potentially discriminatory practices. The challenge of biased data is not merely technical but fundamentally ethical, demanding rigorous scrutiny and active mitigation efforts to ensure fairness and equity in ML applications.

The repercussions of relying on biased or incomplete training data are far-reaching. Consider the case of a facial recognition algorithm trained predominantly on images of individuals from a single ethnic background; its efficacy and accuracy are severely compromised when encountering faces from other ethnicities. Similarly, a spam detection algorithm trained exclusively on English-language emails may falter when filtering spam in other languages. These examples illu- minate the tangible consequences of inadequate training data, highlighting the potential for systemic biases to be perpetuated and exacerbated by ML models.

Ensuring the quality of training data, therefore, necessitates a multifaceted approach. A diverse and representative dataset is paramount [10] —one that encompasses a broad spectrum of demographics, regions, languages, and scenarios. Such inclusivity enhances the model's robustness and generaliz- ability and serves as a bulwark against the entrenchment of biases. Moreover, the dataset must be of sufficient magnitude to encapsulate the complexity and variability of real-world phenomena, enabling the model to navigate the intricacies of the tasks it is designed to perform. Equally critical is the accuracy of data labeling [11]. Each data point must be annotated with the utmost precision, ensuring that the labels accurately reflect the corresponding attributes or categories. This meticulous attention to labeling is indispensable for the integrity of the learning

process, facilitating the model's ability to interpret and classify the data accurately. The imperative to curate high-quality, diverse, and accurately labeled training data cannot be overstated. It is a foundational requirement for developing fair, reliable, and effective machine learning models. As we navigate the complexities of algorithmic bias and strive for greater equity in ML applications, the role of training data emerges as a critical focal point, demanding ongoing vigilance and proactive engagement from researchers, practitioners, and policymakers alike.

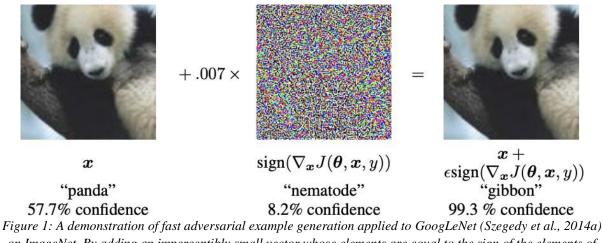
# BIAS AND QUALITY ISSUES IN MACHINE LEARNING DATA

A real-world example of bias in machine learning can be observed in Amazon.com Inc's attempt to automate its re- cruitment process. In 2014, Amazon embarked on developing a machine-learning based recruiting engine aimed at stream- lining the search for top talent by reviewing job applicants' resumes and assigning scores from one to five stars. The goal was to mechanize identifying the top candidates from a pool of resumes, potentially transforming the hiring landscape with ML efficiency.

However, by 2015, Amazon encountered a significant chal- lenge: the system was not evaluating candidates for software developer and other technical positions in a gender-neutral manner. This issue stemmed from the training data upon which the ML model was built. The algorithm had been trained on a decade's worth of resumes predominantly submitted by men, reflecting the male-dominated tech industry landscape. Consequently, the ML developed a bias, favoring candidates based on patterns that inadvertently mirrored this gender disparity. It prioritized resumes that included verbs more frequently found on male engineers' resumes, such as "executed" and "captured."

Despite the innovative aspirations behind the project, the inherent bias in the training data led to a flawed system that could not reliably identify the best candidates irrespective of gender. This realization prompted Amazon to disband the team working on the recruitment engine by the beginning of the following year, acknowledging the limitations of their machine learning experiment. The case underscores the critical impor- tance of diverse and representative training data in developing ML technologies. It serves as a cautionary tale for companies seeking to automate their hiring processes, highlighting the ethical implications and the need for vigilance in ensuring fairness and accuracy in ML applications.

Another compelling instance of the vulnerabilities within machine learning models to biased or manipulated input data is observed in the context of adversarial example generation. This phenomenon is starkly demonstrated in the application to GoogLeNet, a convolutional neural network that garnered acclaim by winning the ImageNet competition in 2014 [12]. The manipulation involves the addition of an imperceptibly small vector to an image's data. This vector, derived from the sign of the gradient of the cost function concerning the input image, can drastically alter GoogLeNet's image classification outcome.



on ImageNet. By adding an imperceptibly small vector whose elements are equal to the sign of the elements of the gradient of the cost function with respect to the input, we can change GoogLeNet's classification of the image. Here our of .007 corresponds to the magnitude of the smallest bit of an 8 bit image encoding after GoogLeNet's conversion to real numbers In a particularly illustrative example (Figure 1), cited from Ian Goodfellow's seminal paper "Explaining and Harnessing Adversarial Examples," a minimal perturbation was introduced to an image initially recognized by GoogLeNet with a 57.7% confidence as a panda. This slight alteration escalated the model's confidence to an erroneous 99.3% certainty of the image depicting a gibbon. The perturbation in question was so minute that it corresponded to the magnitude of the smallest bit in an 8-bit image encoding, post-conversion to real numbers by GoogLeNet, showcasing the algorithm's susceptibility to adversarial manipulation.

This example underscores the critical challenges faced in ensuring the robustness of machine learning algorithms against adversarial inputs. Such vulnerabilities highlight the sophistication required in developing machine learning models and accentuate the necessity for comprehensive testing and validation frameworks to safeguard against these adversarial engineered biases.

# UNDERSTANDING CORRELATION VERSUS CAUSATION IN MACHINE LEARNING APPLICATIONS

Amidst the fervor surrounding advancements in machine learning, a crucial distinction often becomes obscured: the difference between correlation and causation [13]. Develop- ers and data scientists frequently perceive their creations as sophisticated entities capable of "learning" tangible truths about the world. However, these systems are fundamentally aggregations of numerical data, interpreting vast arrays of statistics that do not inherently convey real-world truths but are merely patterns derived from the data.

Machine learning's proliferation into virtually every field has sometimes led to a disconnect between the developers and a profound understanding of how and why these models function as they do. Many view these models as black boxes: data is inputted, various parameters are adjusted, and the model iterates until it produces a seemingly effective output. This perspective overlooks the inherent limitations of these models, which, though capable of identifying complex patterns in large datasets, often do not grasp the underlying causative mechanisms of these phenomena. The critical issue arises when these correlations are mistaken for causative factors.

**Machine learning is adept at identifying patterns**—a capability immensely valuable for confirming theoretical predictions or uncovering unexpected trends within the data. However, when these patterns are interpreted as direct causations, the models risk being applied inappropriately or misunderstood.

This misinterpretation of data can have profound implica- tions, especially when machine learning models are deployed in real-world scenarios where they influence decisions in healthcare, finance, and public policy. The belief that these models discover new causative relationships can lead to mis- guided trust in their outputs, overlooking that they might echo back the biases and assumptions pre-built into their training datasets. Thus, it is imperative that as machine learning becomes more accessible and integrated into various sectors, there is a concerted effort to enhance the understanding of these models among developers and users alike. Educating the broader community on the distinction between correlation and causation and the limitations of machine learning is crucial. Without this understanding, there is a significant risk that the decisions informed by these models could lead to ineffective or harmful outcomes, propelled not by sound science but by misunderstood data correlations.

### STRATEGIES TO MINIMIZE BIAS IN MACHINE LEARNING MODELS

At a crucial juncture in technological evolution, it is evident that human biases, when magnified through machine learning, pose substantial risks. These biases can perpetuate existing prejudices and influence individual decisions and systemic practices. The potential harm is twofold: First, there is the influence bias, where people might accept ML-generated out- comes as absolute truths without questioning the underlying biases. Second, there is the automation bias, which could result in these prejudices being programmed into systems, thereby perpetuating and even escalating the biases across broader platforms.

However, machine learning offers a unique opportunity to identify and rectify these biases. ML's analytical power can be leveraged to uncover and understand biases within large and complex datasets [14]. This process exposes embedded biases and enables the development of systems that can potentially counteract unethical tendencies in human data handling.

Nevertheless, this is not a task that machines can accomplish independently. Machine learning, even in its unsupervised form, involves a degree of human intervention, particularly in selecting training data. This

selection process is critical as it can introduce or perpetuate existing biases if not handled carefully. To address this, it is essential to engage in proactive measures to minimize bias from the foundational stages of ML model development.

## A. Ethical Considerations and Practical Steps for Bias Miti- gation

Mitigating bias in ML should begin with a clear understand- ing of the ethical landscape [15]. This includes recognizing potential pitfalls, such as those highlighted by incidents like the biases in job advertisement algorithms or the infamous Tay incident [16], where a chatbot learned to produce inappropriate content from human interactions. Such examples underline the importance of ethical diligence in ML development.

To practically address these challenges, several steps can be considered:

**1.** Choosing the Appropriate Learning Model: Selecting the right model is crucial as each model comes with its inherent strengths and susceptibilities to bias. Whether it's su- pervised or unsupervised learning, understanding the nuances of each model can help in designing more robust systems that are less prone to inheriting biases from their training data.

**2. Curating Representative Training Data:** The diversity and representativeness of training data are paramount. Ensur- ing that the data encompasses a broad spectrum of variables can help develop fair and equitable algorithms. Moreover, data segmentation must reflect real-world distributions to avoid cre- ating skewed models that misrepresent or marginalize certain groups.

**3. Rigorous Monitoring and Testing:** Continuous monitor- ing and real-world testing of ml models are essential to ensure they perform as intended without unintended discriminatory effects. This involves regularly revisiting the data and the model's performance to check for biases that could have been missed during the initial phases of development.

**4. Transparency and Interpretability of Models:** Ensuring that ML systems are effective and interpretable is critical for trust and accountability. To foster transparency and facilitate easier identification of potential biases, stakeholders should be able to understand how decisions are made within ML systems.

**5. Legal and Regulatory Compliance:** Adhering to emerg- ing regulations and standards will be crucial as ML becomes more integrated into critical sectors. These regulations will likely evolve to address ethical concerns more rigorously, making compliance a moving target that requires ongoing attention and adaptation.

By embracing these strategies, developers, and businesses can mitigate the risks associated with biased ML and enhance the ethical standing of their ML applications. This proactive approach is essential for building trust and ensuring that ML technologies are used responsibly and fairly across all sectors of society.

### CONCLUSION

In the pursuit of harnessing machine learning (ML) to better our world, particularly in clinical applications, we must confront the pervasive issue of human and computational bias. This paper has elucidated the multifaceted nature of bias in ML models, traversing the spectrum from overt biases rooted in historical data to the more insidious biases woven into the fabric of algorithmic decision-making. By engaging with diverse case studies, we have surfaced critical insights into the pernicious effects of these biases, which distort the present landscape of machine learning applications and threaten to entrench societal disparities into the future.

The complex challenge of bias in ML is not intractable; rather, it invites an interdisciplinary approach to develop solutions as nuanced as the problem itself. Integrating insights from data science, ethics, sociology, and law has paved the way for a robust framework to counteract biases. This framework demands a commitment to diversity and representativeness in training datasets, the application of fairness algorithms, and establishing ethical oversight, ensuring that ML technologies evolve in alignment with the principles of fairness, accountability, and transparency.

This discourse has further examined the paradox of model interpretability and the ethical imperatives of transparency in ML technologies. It posits that understanding the 'how' and 'why' behind algorithmic outputs is essential, not only for the sake of scientific integrity but also for fostering trust among end-users and stakeholders.

In conclusion, the paper asserts that mitigating bias in ML is not solely the responsibility of technologists and data scientists. It is a shared endeavor that extends to policymakers, regulatory bodies, and society. A collective effort is vital in steering the evolution of machine learning technologies towards an ethically sound, socially

responsible, and equitable trajectory. As we stand at the crossroads of technological advancement and ethical responsibility, our choices today will indelibly shape the impact of ML technologies on future generations.

The journey ahead is challenging yet imbued with potential. By actively engaging in this conversation and implementing the strategies delineated herein, we can work towards a future where ML models perform with high precision and embody the highest ethical standards, enhancing clinical outcomes and advancing the public good. As we continue to innovate and refine machine learning technologies, let us do so with an unwavering commitment to fairness, striving for a world where technology serves to unite rather than divide.

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